



HITACHI SEIKI MS400H CNC HORIZONTAL MACHINING CENTER - YEAR 2003 FANUC 18IM



PRODUCT DESCRIPTION



HITACHI SEIKI MS400H CNC HORIZONTAL
MACHINING CENTER - YEAR 2003

FANUC 18iM

SPECIFICATIONS:

PALLET SIZE: 16" X 16"

TABLE LOAD CAPACITY: 550 LBS

TRAVELS X-Y AXIS: 20"X20"

TABLE TOP TO SPINDLE CENTER: 4" - 24"

TABLE CENTER TO SPINDLE NOSE: 5" - 25"

TABLE INDEXING: 1 DEG

SPINDLE SPEED: 60 - 12000 RPM

SPINDLE MOTOR: 30 HP

SPINDLE TAPER: CAT #40

RAPID TRAVERSE RATE: 1575 IPM(40 M/MIN

CUTTING FEED RATE: .04 - 1575 IPM

TOOLS: 30 ATC

MAX TOOL DIAMETER: 3.75"

MAX TOOL WEIGHT: 17 LBS

MAX TOOL LENGTH: 11.8"

MACHINE WEIGHT: 15200 LBS(6900Kg)

EQUIPPED WITH:

RIGID TAPPING

COOLANT THRU SPINDLE (220 PSI)

JET COOLANT WASHDOWN SYSTEM

FLOOD COOLANT

SPINDLE LOAD METER

SPINDLE RPM METER

SPINDLE CHILLER

HAND HELD MPG

